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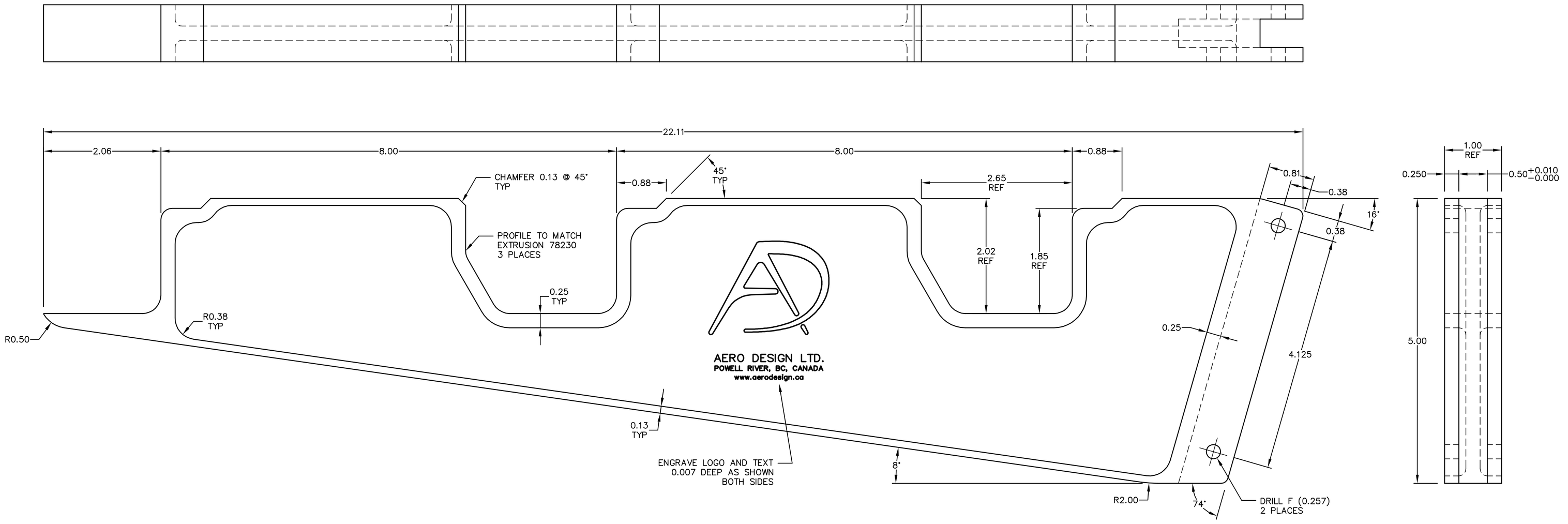
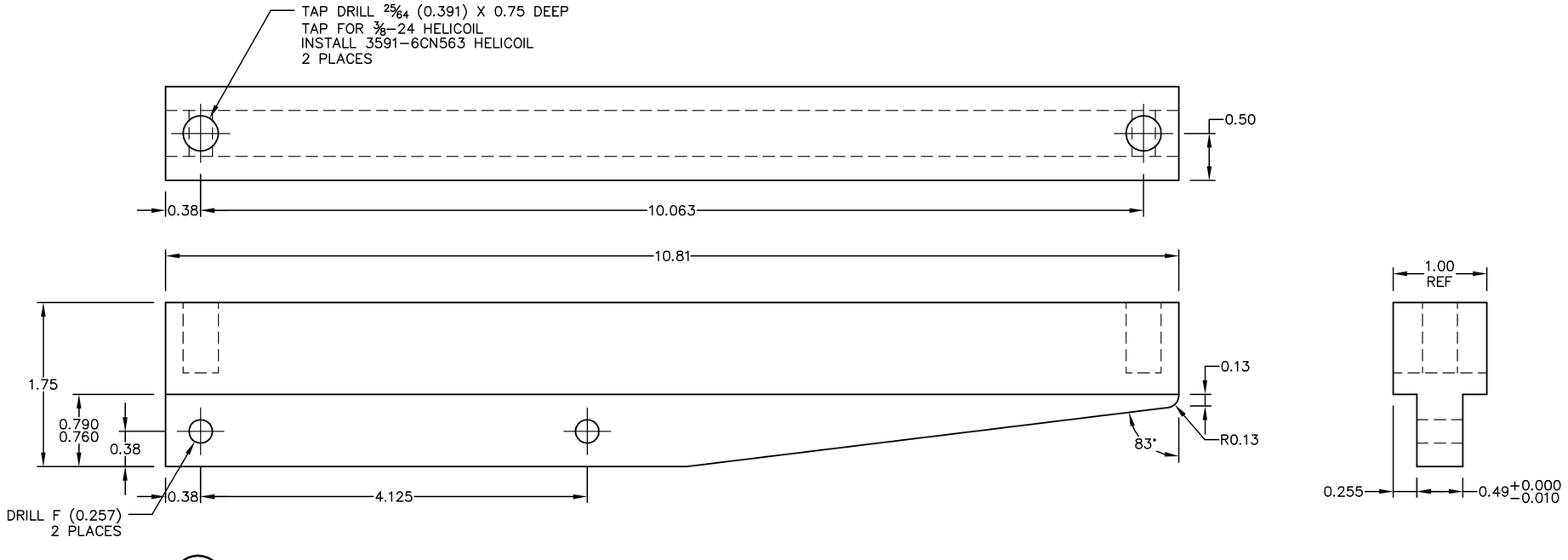
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



(01) BEAM

PART TO BE CNC MACHINED USING THIS DRAWING AS A TEMPLATE



(02) ATTACHMENT BRACKET

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. FINISH, 100230–02 ATTACHMENT BRACKET:
   THOROUGHLY DEGREASE, ALODINE, EPOXY PRIME AND POLYURETHANE PAINT.

QTY		PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
2		3591–6CN563		SELF–LOCKING HELICOIL			
		100230–02	02	ATTACHMENT BRACKET	6061–T6 ALUMINUM	QQ–A–200/8	4 X 1 FLAT BAR
		100230–01	01	BEAM	6061–T6 ALUMINUM	QQ–A–200/8	8 X 1 FLAT BAR
QTY	QTY	LIST OF MATERIALS					

APPROVALS		DATE
DRAWN:	JEFF CLARKE	13 JUNE 2016
CHECKED:	JASON REKVE	13 JUNE 2016

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
TOLERANCES ON:
DECIMALS X.XXX ±0.010, X.XX ±0.03, X.X ±0.1
ANGLES ±1/2°

AERO DESIGN LTD.
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AIRBUS HELICOPTERS AS350/AS355, EC130
BICYCLE RACK INSTALLATION
BEAM FABRICATION

SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A1	100230	0